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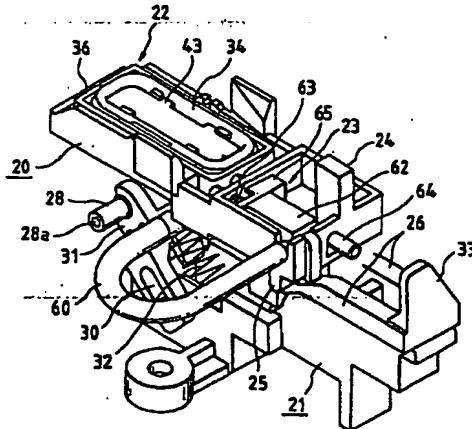
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(54) Capping device for Ink Jet recording head

(57) On a slider (20) which is pressed by a carriage (1) to follow the movement of the carriage (1) while moving up and down on a base (21) in accordance with the movement of the carriage (1), a cap (22) is provided swingably through a support frame urged against a recording head (7) by a spring or the like so that only one of its corners projects out at the time of non-capping. The cap (22) moving up in accordance with the movement of the carriage (1), first, comes into contact with a nozzle plate (P) of the recording head (7), and then expands the contact region gradually until it contacts with the whole of the nozzle plate (P). Therefore, pressure is concentrated in the contact free region partially so that the cap (22) becomes familiar to the nozzle plate (P) from its one corner and expands the contact region to make sealing final. According to the present invention, the capping device comprises: a base (21), an arm (31) swingably and slidably supported by said base (21); a slider (20) which is swingably connected to said arm (31), said slider (20) approaching and separating from the recording head (7) while moving up and down; a cap (22;34) disposed on said slider (20); and an elastic member which urges said cap (22;34) for the recording head (7) side in such a manner that only one corner of said cap (22) projects for the recording head

(7) at the time of non-capping.

FIG. 2



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Description

The present invention relates to a capping device suitable for a recording apparatus provided with an ink jet recording head.

An ink jet recording apparatus ejects ink pressurized in a pressure generating chamber onto a recording paper from a nozzle as ink drops so as to record printing data. This type of recording apparatus has the following problems, that is, increase of viscosity of the ink and solidification of the ink caused by the evaporation of a solvent from the opening of the nozzle, adhesion of dusts, mixing of bubbles in the ink and so on.

Therefore, such an ink jet recording apparatus usually has a capping means for sealing nozzle openings of a recording head at the time of not printing, and a cleaning means for cleaning a nozzle plate in accordance with necessity.

For example, in Japanese Patent Publication No. Hei. 1-125239, there is provided a sled to be pushed out and moved by a carriage which has moved to its home position. The sled moves to a nozzle opening face of a recording head along an inclined guide face provided in a frame, and a rubber cap provided in the surface of the sled is pressed onto the recording head so as to seal nozzle openings.

In addition, in Japanese Patent Publication No. Hei. 2-13910, two arms constituting a parallelogram link are interposed between a frame and a cap as means for pressing the cap against a recording head so as to move the cap by means of a carriage not only horizontally but also toward the recording head.

In these capping means, the quantity of vertical movement is determined by the inclined guide face on the frame or parallelogram link. Accordingly, in the case where more or less scattering arises in the distance between the running course of the carriage and the frame due to an error on finishing or assembling parts, or in the case where the distance between a platen and the recording head is readjusted for printing on thick printing paper such as envelope, the distance between the recording head and the cap is changed and therefore the sealing effect of the nozzle openings depends on the elastic deformation of the cap itself. This especially causes no particular effect if the sealing face is small, but a gap is apt to arise in the case of sealing an ink jet recording head such as a color printing recording head, which is large enough to have a number of arrays of nozzle openings, so that reliable sealing cannot be expected.

In addition, as disclosed in Japanese Patent Publication No. Sho. 59-103762, an inverted-L head protective cover is pivoted at a point on a home position, and the protective cover is rotated by a carriage moved back to the home position, so as to press a cap provided at one end of the protective cover against an ink jet recording head.

According to this capping device, the rotation quantity of the protective cover changes in accordance with

the distance to the nozzle face, so that it is possible to seal the recording head positively even in a recording apparatus where the distance between a platen and a printing head changes, but the moving direction of the recording head is different from the moving direction of the cap, so that there is such a problem that relative movement between the both causes unnecessary deformation in the cap so that the cap is apt to be fatigued or damaged.

5 In order to solve such a problem, as disclosed in Japanese Patent Publication No. Hei. 6-8460, there is provided a capping device comprising a cap disposed outside a printing region and pressed by a recording head or a carriage holding the recording head so as to move between a non-capping position and a capping position, and a cum surface and a cum follower for moving the cap toward a nozzle plate of the recording head when the recording head moves from the non-capping position to the capping position. According to this configuration, it is surely possible to contact the cap with the nozzle plate elastically and seal the cap only by moving the carriage positively.

10 However, a color-printing ink jet recording head where the arrays of the nozzle openings for ejecting ink 15 of three colors are integrated in a single nozzle plate has been put into practical use, and the length in the printing direction of a recording head has been expanded about 6 times as large as that of a recording head for ejecting a single-color ink. As a result, there 20 has arisen a problem of reduction in the sealing performance, and so on.

25 The present invention intends to overcome the above problems. The object is solved by the capping device according to independent claim 1. Further 30 advantages, features, aspects and details of the invention are evident from the dependent claims, the description and the accompanying drawings. The claims are intended to be understood as a first non-limiting approach of defining the invention in general terms.

35 The present invention generally relates to a capping device suitable for a recording apparatus provided with an ink jet recording head movable in the width direction of a recording paper and for ejecting ink drops onto the recording paper in accordance with printing data so as 40 to form an image thereon.

45 Taking the above situations into consideration, an aspect of the present invention is to provide a capping device suitable for a recording apparatus using an ink jet recording head such as a color-printing ink jet recording head or the like having a large aspect ratio.

50 According to the present invention, there is provided a capping device for an ink jet recording head, comprising: a base; an arm swingably and slidably supported by the base; a slider which is swingably connected to the arm, the slider approaching and separating from the recording head while moving up and down; a cap disposed on the slider; and an elastic member which urges the cap for the recording head side in such a manner that only one corner of the cap

projects for the recording head at the time of non-capping.

Since the cap moved up in accordance with the movement of the carriage contacts with the recording head so as to spread the contact region gradually from one of its corners, the pressure is collected into the contact free place partially so that the cap is made familiar to the recording head gradually from one corner so as to expand and seal the contact region. 5

The general effect of the present invention is as follows: 10

On a slider which is pressed by a carriage to follow the movement the carriage while moving up and down on a base in accordance with the movement of the carriage, a cap is provided swingably through a support frame urged against a recording head by a spring or the like so that only one of its corners projects out at the time of non-capping. The cap moving up in accordance with the movement of the carriage, first, comes into contact with a nozzle plate of the recording head, and then expands the contact region gradually until it contacts with the whole of the nozzle plate. Therefore, pressure is concentrated in the contact free region partially so that the cap becomes familiar to the nozzle plate from its one corner and expands the contact region to make sealing finally. 15

The invention will be better understood by reference to the following description of preferred embodiments of the invention taken in conjunction with the accompanying drawings, wherein: 20

Fig. 1 is a perspective view of an ink jet recording apparatus provided with an ink jet recording head according to the present invention;

Fig. 2 is a perspective view of a capping device according to a first embodiment of the present invention; 25

Fig. 3 is an assembly perspective view of the capping device according to the first embodiment;

Fig. 4 is a sectional view of the capping device according to the first embodiment; 30

Figs. 5(a) and 5(b) are top views of the capping device according to the first embodiment;

Figs. 6(a) and 6(b) are diagrams illustrating postures of a cap with respect to a nozzle plate in the non-capping state and in the capping state; 35

Figs. 7(a) to 7(c) are top views of the capping device according to the first embodiment and Figs. 7(d) and 7(e) are top views of comparative examples;

Figs. 8(a) and 8(b) are diagrams illustrating the state where a recording head is disposed in a flushing region of a non-printing region;

Figs. 9(a) and 9(b) are diagrams illustrating the state where the recording head is sealed with a cap; 40

Figs. 10(a) and 10(b) are diagrams illustrating the state where the recording head is moved to a suction position;

Figs. 11(a) and 11(b) are an assembly perspective view and a sectional view of a capping device according to a second embodiment;

Fig. 12(a) is a sectional view illustrating the state where the capping device seals a recording head, Fig. 12(b) is an enlarged sectional view of Fig. 12(a) in the state where the ink is not gathering and Fig. 12(c) is an enlarged sectional view of Fig. 12(a) in the state where the ink is gathering; 45

Fig. 13 is a flow chart illustrating a suction operation suitable for the capping device according to the second embodiment;

Figs. 14(a) and 14(b) are an assembly perspective view and a sectional view of a capping device according to a third embodiment;

Figs. 15(a) and 15(b) are an assembly perspective view and a sectional view of a capping device according to a fourth embodiment;

Figs. 16(a) and 16(b) are an assembly perspective view and a sectional view of a capping device according to a fifth embodiment;

Figs. 17(a) and 17(b) are an assembly perspective view and a sectional view of a capping device according to a sixth embodiment;

Figs. 18(a) and 18(b) are an assembly perspective view and a sectional view of a capping device according to a seventh embodiment;

Figs. 19(a) and 19(b) are an assembly perspective view and a sectional view of a capping device according to an eighth embodiment;

Figs. 20(a) and 20(b) are an assembly perspective view and a sectional view of a capping device according to a ninth embodiment; and

Figs. 21(a) and 21(b) are a sectional structure view taken along line X-X in Fig. 20(a) and a top structure view of the capping device according to the ninth embodiment.

The present invention will be described in detail with reference to the accompanying drawings.

Fig. 1 shows an ink jet recording apparatus provided with an ink jet recording head according to the present invention. In Fig. 1, the reference numeral 1 represents a carriage, which is designed to be connected to a motor 3 through a timing belt 2, guided by a guide member 4 and moved in parallel with a platen 5. A color-printing recording head 7 of the carriage 1 is provided opposite to a recording paper 6, and the recording head 7 is supplied with ink from an ink cartridge 8 so as to eject ink drops to the recording paper 6 to perform printing.

The reference numeral 10 represents a capping device according to the present invention. The capping device 10 is connected to a pump unit 11 through a tube and has a size enough to seal the nozzle opening surface of the recording head 7 in one space so as to seal the nozzle opening surface at the time of non-printing. The capping device 10 is supplied with negative pressure from a pump unit 11 at the time of ejecting ability

recovery operation so as to forcibly discharge ink from the recording head 7.

Figs. 2 and 3 are a perspective view and a construction perspective view of a capping device according to a first embodiment of the present invention. The reference numeral 20 represents a slider, which is designed to move horizontally and vertically on a upper surface of a base 21 following the movement of the carriage 1 when the carriage 1 moves to the non-printing region.

A cap member 22 for sealing the nozzle opening surface of the recording head 7 is provided in a half of the upper surface on the side of the printing region (left in the drawings), a valve unit 23 is provided in the other half which will be an outside region (right in the drawings), and a flag piece 24 for contacting with the carriage 1 is further provided at the outermost end.

The slider 20 has a convex portion 25 at the lower end on the outermost end so as to be in contact with a guide surface 26 of the base 21 to slide on the guide surface. The slider 20 also has projection pipes 28 and 29 formed in the side portion of the printing region perpendicularly to the moving direction of the carriage 1. One end of an arm 31 is pivotably supported by the projection pipes 28 and 29, wherein the other end of the arm 31 is supported swingably and slidably by the base 21 through a long opening 30. The printing region sides of the projection pipes 28 and 29 are normally urged upward by a compression spring 32 inserted between the base 21 and the arm 31 so as to take an almost horizontal posture. A communicating hole 28a communicating with an ink suction hole 38 of a cap 34, which will be described later, is formed in the projection pipe 28 to engage with the arm 31 so as to serve also as a connection passage.

On the other hand, the guide surface 26 of the base 21 is constituted by a low place 26a, a high place 26b, and a slope 26c connecting these places so that the cap member 22 can occupy two positions, one of which is away from the nozzle plate and the other of which is elastically contacting with the nozzle plate. A stopper 33 for defining a limit point is formed at the outermost end of the high place 26b.

The cap member 22 is constituted mainly by a cap 34 and a support frame 36 for supporting the cap 34 as shown in Fig. 4. The cap 34 is made of synthetic resin such as rubber having ink resistivity or the like, an atmosphere communication hole 37 and an ink suction hole 38 are provided in a region which is not opposite to the arrays of the nozzle openings, and radial grooves 39 are further provided near the opening of the atmosphere communication hole 37.

These atmosphere communication hole 37 and ink suction hole 38 are connected to the valve unit 23 and the pump unit 11, which will be described later, through conduits 40 and 41 formed integrally with the cap 34 respectively. These conduits 40 and 41 are provided at an interval in the moving direction of the carriage 1, and the conduit 41 on the non-printing region side is longer

than the other conduit 40, so that the cap 34 takes such a posture that the printing region side of the cap 34 is made to be a low portion by the elasticity of the conduit 41.

5 First and second ink absorbing sheets 42 and 43 made of porous material with ink resistivity and ink absorbing property inserted to the cap 34 so as to almost cover the bottom of the cap 34, and the second ink absorbing sheet 43 disposed as an upper layer is 10 fixed by projections 44 and 44 formed in an inner circumferential side portion of the cap 34.

The first ink absorbing sheet 42 disposed as the 15 lower layer is made of such porous material that the small hole diameter thereof is about 50 to 150 μm , while the second ink absorbing sheet 43 disposed as the upper layer is made of such porous material that the small hole diameter thereof is about 200 to 400 μm , and air permeability and ink absorbing property are different between the upper and lower layers. In the ink absorbing sheet 42 on the lower layer side, a small-diameter through hole 42a is formed in an opposite region to the atmosphere communication hole 37.

20 As shown in Fig. 5(b), a mask plate 70a having windows 70 for exposing only the regions opposite to the arrays of the nozzle openings C, M and Y is mounted on the surface of the upper layer ink absorbing sheet 43.

25 Thus, in the ink absorbing sheets 42 and 43, by exposing only the regions opposite to the nozzle openings C, M and Y, it is possible to prevent useless evaporation of ink solvent absorbed in the ink absorbing sheets 42 and 43, while preventing the rebound of ink at the time of flashing.

30 The support frame 36 has holes 45 and 45 penetrated by the conduits 40 and 41 of the cap 34 in the bottom, and a recessed portion 46 is formed at the center thereof. The recessed portion 46 is fitted to a projection rod 47 extended out of the base 21, and projections 49 and 49 in the side portions are inserted to grooved portions 50 and 50 of the slider 20 while the support frame 36 is pressed elastically by a spring 48 interposed 35 between the cap 34 and the slider 20 so as to be slanted to one side, so that the support frame 36 is attached swingably.

37 Since the spring 48 is interposed in such a manner 40 that the support frame 36 is slanted to one side, and since the conduit 41 disposed outside is set to be longer than the conduit 40 on the printing region side, the sealed surface of the cap 34 is inclined at an angle θ with respect to the plane of a nozzle plate P in the state 45 of non-capping as shown in Fig. 6 (a), but these spring 48 and conduit 41 are subject to compression in the state of capping so as to be pushed against the nozzle plate P as shown in Fig. 6(b), so that the sealed surface 50 can be parallel with the nozzle plate P.

55 In Fig. 2, the reference numeral 23 represents an above-mentioned valve unit, constituted by a valve seat 62 having an opening 61 connected to the atmosphere communication hole 37 of the cap 34 through a tube 60, and a valve body 65 normally urged to the valve seat

side by a spring 63 and having an actuating rod 64 when the slider 20 contacts with the stopper 33, so that the valve unit 23 is designed as a so-called normal close valve, which separates the valve body 65 from the valve seat 62 in accordance with movement of the actuating balance 64.

Since an ink jet recording head has a nozzle plate P having a low rigidity in the surface thereof, there has been a problem that the nozzle plate is damaged if a cap is pressed elastically by a large force. It has been therefore extremely difficult, conventionally, for a single cap to cap a color-printing ink jet recording head having a large aspect ratio.

In the present invention, as shown in Fig. 7(a), a draping 35 is formed in the opening surface of the cap 34 so as to reduce the rigidity of the contacting surface, and a straight portion 35b is interposed between adjacent corner portions 35a so that the straight portion 35b is shaped to be almost as large as curvature radius R so as to improve the sealing performance in the corner portions 35a and the straight portion 35b in short sides, where it is difficult to ensure elasticity.

That is, if curvature radius R1 of the corner portion 35a of the cap 34 is made as small as possible to thereby increase the rate of the occupation of the straight portion 35b as shown in Fig. 7(d), the rigidity of the corner portion 35a becomes so large that the sealing performance with the nozzle plate P in this region is reduced.

On the other hand, if curvature radius R2 of the corner portion 35a of the draping 35 of the cap 34 is made large enough to form a half-circle with the other adjacent corner portion 35a so as to eliminate a straight portion as shown in Fig. 7(e), the rigidity of the corner portion 35a is so reduced that the sealing performance is reduced.

When the center portion in the longitudinal direction (the region shown by line A-A in Fig. 7(a); Fig. 7(b)) is made a little thicker than the neighborhood of the corner portion 35a (the region shown by line B-B in Fig. 7(a); Fig. 7(c)) as shown in Fig. 7(b) and 7(c), settling caused by the buckling of the center portion at the time of contacting with the nozzle plate can be prevented so that the center portion can contact with the nozzle plate uniformly.

Consequently, when not only the curvature radius of the corner portion 35a of the cap 34 is made as large as the length of the straight portion 35b, but also the neighborhood of the center portion is formed to be thick on the long sides, there is no fear that no settling arises in any place, and the center portion can contact with the nozzle plate P uniformly with pressure as small as possible by using efficiently the elasticity of the draping 35.

In the first embodiment, the cap 34 is inclined at the angle α with respect to the nozzle plate P as shown in Fig. 6(a) when the carriage 1 does not contact with the flag piece 24 of the slider 20.

When the carriage 1 moves to the non-printing region and contacts with the flag piece 24 (Figs. 8(a)

and 8(b)) to move the slider 20, the contact piece 25 of the slider 20 slides on the slope 26c of the base 21, so that the cap 34 rises up gradually. In the process of this rising, one end of the cap 34 on the non-printing region side pushed up by the spring 48 and the conduit 41 (Fig. 4) first contacts with the nozzle plate P is pushed by the nozzle plate P to thereby change its posture to be parallel with the nozzle plate gradually, and at last be parallel with the surface of the nozzle plate P to contact therewith tightly as shown in Fig. 6(b) and Fig. 9(b) when the cap 34 reaches to the position of capping state.

Since the cap moves its contact position with the nozzle plate P partially while expanding the contact region from its one corner of the draping 35 gradually, pressure concentrates into the contact region partially, so that the cap expands the contact region thereof and seals the recording head while being made familiar to the recording head from its one corner. In addition, even if the valve unit 23 is constituted as a normal closed one, the increase of pressure due to the pressure-mounting of the cap 34 is prevented, so that it is possible to prevent the meniscus of the nozzle openings from being backed from the nozzle opening surface.

On the other hand, when there arises necessity to forcibly discharge ink from the recording head 7, the pump unit 11 is operated in the state where capping is performed (Figs. 9(a) and 9(b)). Consequently, negative pressure is given into the cap 34 through the ink suction hole 38, so that ink drops ejected from the nozzle openings reach the absorbing sheet 43 through the windows 70 of the mask plate 71. Consequently, dust or paper dust adhering near the nozzle openings can be cleaned out, and bubbles in the recording head 7 are also discharged to the cap 34 together with the ink.

Since the ink absorbing sheet 42 disposed as the lower layer is smaller in small hole diameter and richer in flexibility than the ink absorbing sheet 43 as the upper layer, the ink absorbing sheet 42 as the lower layer has a larger capillarity to ink. Therefore, the first ink absorbing sheet 42 as the lower layer makes the ink ejected to the second ink absorbing sheet 43 move toward the lower side by the capillarity, and receives large negative pressure by the ink suction hole 38 so as to contact with the bottom of the cap 34 tightly. It is therefore possible to surely prevent overflow of the ink ejected from the recording head.

When the carriage 1 is further moved from the capping state (Figs. 9(a) and 9(b)) toward the non-printing region (Figs. 10(a) and 10(b)), the actuating rod 64 contacts with the stopper 33 to be thereby pushed to the left in the drawing, so that the valve body 65 is separated from the valve seat 62.

In this state, the driving speed of the pump unit 11 is made down to about 1/2 as high as that in the case where ink is ejected from the nozzle openings so as to perform crawling suction. Accordingly, the air flows in from the atmosphere communication hole 37 of the cap 34, the waste ink of the ink absorbing sheets 42 and 43 is sucked from the ink suction hole 38 gradually, so that

the ink absorbed in the ink absorbing sheets 42 and 43 can be sucked continuously, and the flow speed of the air flowing in from the atmosphere communication hole 37 is made as slow as possible, so that the ink included in the ink absorbing sheets 42 and 43 can be discharged from the sheets 42 and 43 without producing bubbles in the ink.

At the stage where the ink included in the ink absorbing sheets 42 and 43 has been sucked, the driving speed of the pump unit 11 is reset to its normal speed so as to discharge ink left in the passages.

Since the radial grooves 39 are provided near the atmosphere communication hole 37, and waste ink sinks in the ink absorbing sheets 42 and 43 so that the air permeability becomes extremely low, the air flowing in from the atmosphere communication hole 37 disperses through the radial grooves 39. Consequently, the waste ink sinking in the ink absorbing sheets 42 and 43 can flow into the cap 34 without producing bubbles in the ink.

That is, in the case where such radial grooves 39 are not provided, the air may flow in from the atmosphere communication hole 37 concentrately, so that the air flow speed in this neighborhood may be extremely large; and the waste ink in this neighborhood blows up so as to produce bubbles in the waste ink, so that dust or paper dust may adhere to the nozzle plate P again.

At the stage where the waste ink in the cap has been discharged, if the pump unit 11 is stopped, and the carriage 1 is moved toward the printing region (Figs. 9(a) and 9(b)), the slider 20 moves toward the printing region by the frictional force between the cap 34 and the nozzle plate P, and the actuating rod 64 is separated from the stopper 33 in this process so that the valve body 65 is made to come into contact with the valve seat 62 elastically by means of the spring 63 and the communication between the cap 34 and the air is blocked to bring the inside of the cap 34 to be airtight.

Further, when the carriage 1 moves toward the printing region, the slider 20 moves down along the slope 26c, and reaches the low place portion 26a (Figs. 8(a) and 8(b)). While the slider 20 is moving along the slope 26c, the cap 34 moves down gradually, and the cap 34 which is elastically one-sided at its one corner is separated from the nozzle plate P gradually from the corner. Thus, the cap 34 is separated from the nozzle plate P without producing a sudden change in pressure inside the cap 34.

In this state, the cap 34 is separated from the nozzle plate P at a constant gap ΔG , that is, at an enough gap so as not to produce rebound of ink to the nozzle plate P by flushing. Therefore, flushing is executed.

When the carriage 1 further moves toward the printing region, the projection piece 25 of the slider 20 engages with the stopper 73 of the base 21, so that the slider 20 cannot follow the movement of the carriage 1 to the printing region, and the slider 20 stops in the flushable state. When the carriage 1 moves to the non-

printing region after the completion of printing, capping is established through the above-mentioned procedure.

Although the slider 20 is moved while contacting with the carriage 1, it is apparent that a similar effect can be obtained even if the recording head 7 is moved while being in contact with the carriage 1.

Figs. 11(a) and (b) show a second embodiment of a capping device, where the reference numerals 71 and 72 represent a first ink absorbing sheet disposed on the

lower layer side of the support frame 36, and a second ink absorbing sheet disposed on the upper layer side, and the both sheets are formed by cutting porous sheet material such as sponge or the like into almost the same shape as that of the inside space of the support frame 36.

The small hole diameter of the first ink absorbing sheet 71 is 75 μm or less and the small hole diameter of the second ink absorbing sheet 72 is 360 μm , and the porous material of the first material is softer than that of the second ink absorbing sheet 72. Therefore, the ink holding performance of the first ink absorbing sheet 71 is established to be larger than that of the second ink absorbing sheet 72.

A long hole 71a is formed in the first ink absorbing sheet 71 at a region opposite to an atmosphere communication hole 37 of the support frame 36, and side pieces 72a are provided in the second ink absorbing sheet 72. The side pieces 72a are bent upward to contact with side portions of projection pieces 44 when the

side pieces 72a are accommodated in the support frame 36. The reference numeral 72b represents a convex piece for engaging with the projection pieces 44 formed in the inner circumferential side portions of the cap 34 in order to prevent rising.

If there arises necessity to forcibly discharge ink from the recording head 7 in this embodiment, the carriage 1 is moved to a capping position in a predetermined speed SCR1 (Fig. 13, S1) so as to perform capping (Figs. 9(a) and 9(b)), and actuate the pump unit

11 to operate. At this time, the pump unit 11 is controlled so that the suction speed is SPU1, and the suction quantity per unit time is V1 (Fig. 13, S2). Consequently, negative pressure is given into the cap 34 through an ink suction hole 38, so that part of ink ejected from nozzle openings gathers by the capillarity of narrow gaps G (Fig. 12(a)) formed by the projection pieces 44 for restricting the ink absorbing sheets 71 and 72 and the nozzle plate. Hereupon, Fig. 12(b) shows the state where the ink is not gathering and Fig. 12(c) shows the state where the ink is gathering. If the gathering ink is further increased, the ink stays all over the circumference in the cap 34 along a draping 35 of the cap 34.

However, since the side pieces 72a of the second ink absorbing sheet 72 are disposed at G, the ink is absorbed in the second ink absorbing sheet 72 by the capillarity of the side pieces 72a, so that the ink can be prevented surely from spreading to the nozzle plate

through the draping 35 of the cap 34.

FIG. 10(a)

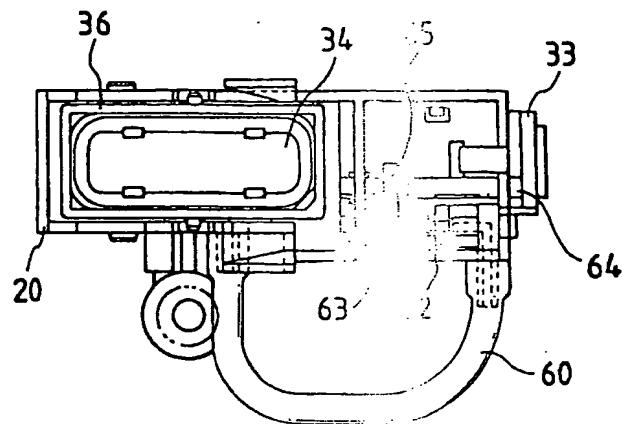


FIG. 10(b)

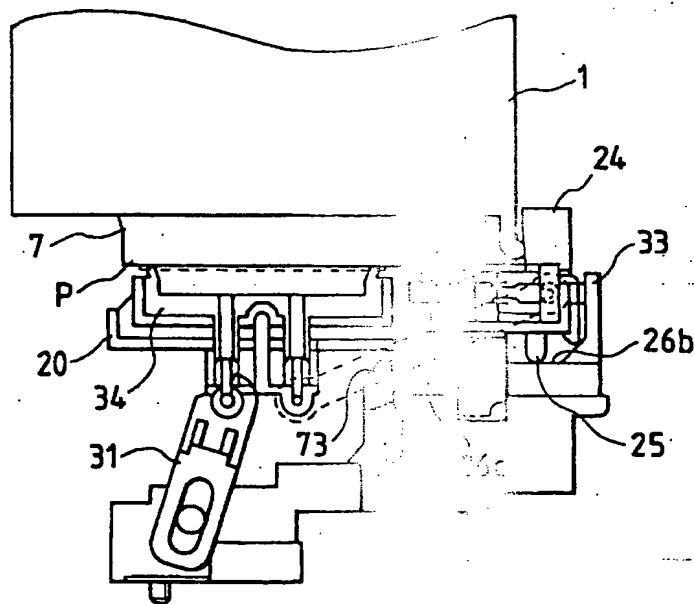


FIG. 11(a)

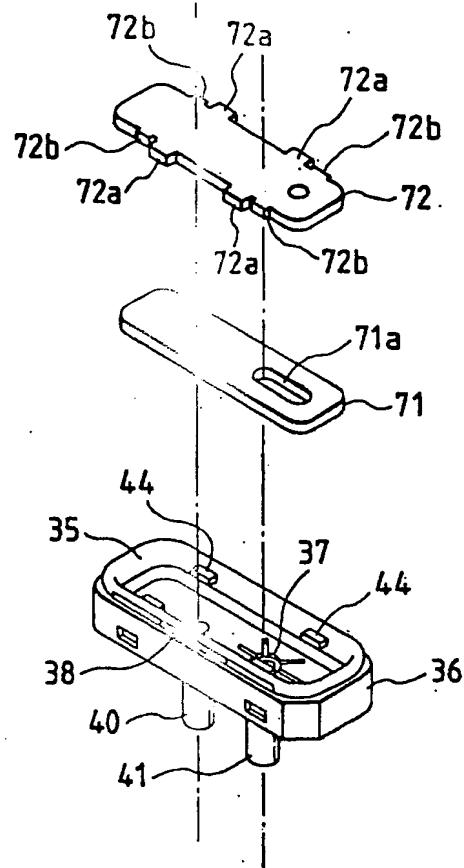


FIG. 11(b)

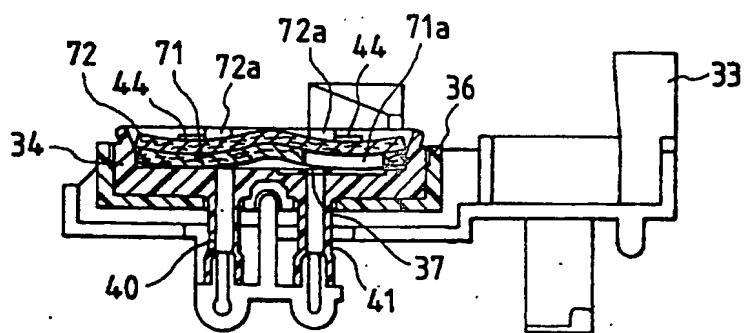


FIG. 1

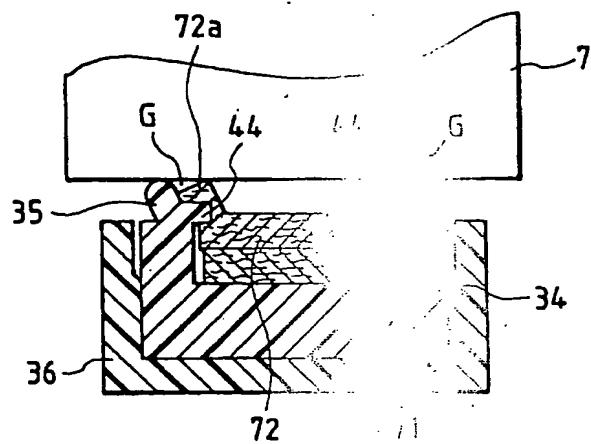


FIG. 12(b)

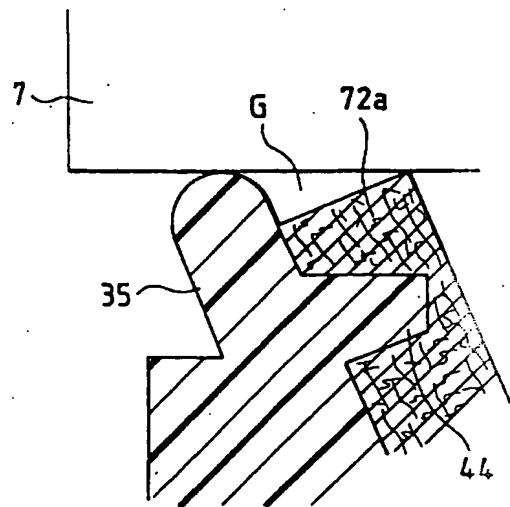
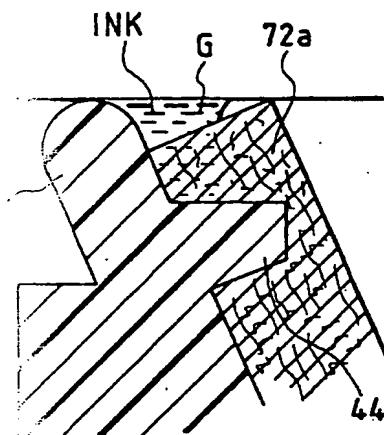


FIG. 12(c)



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